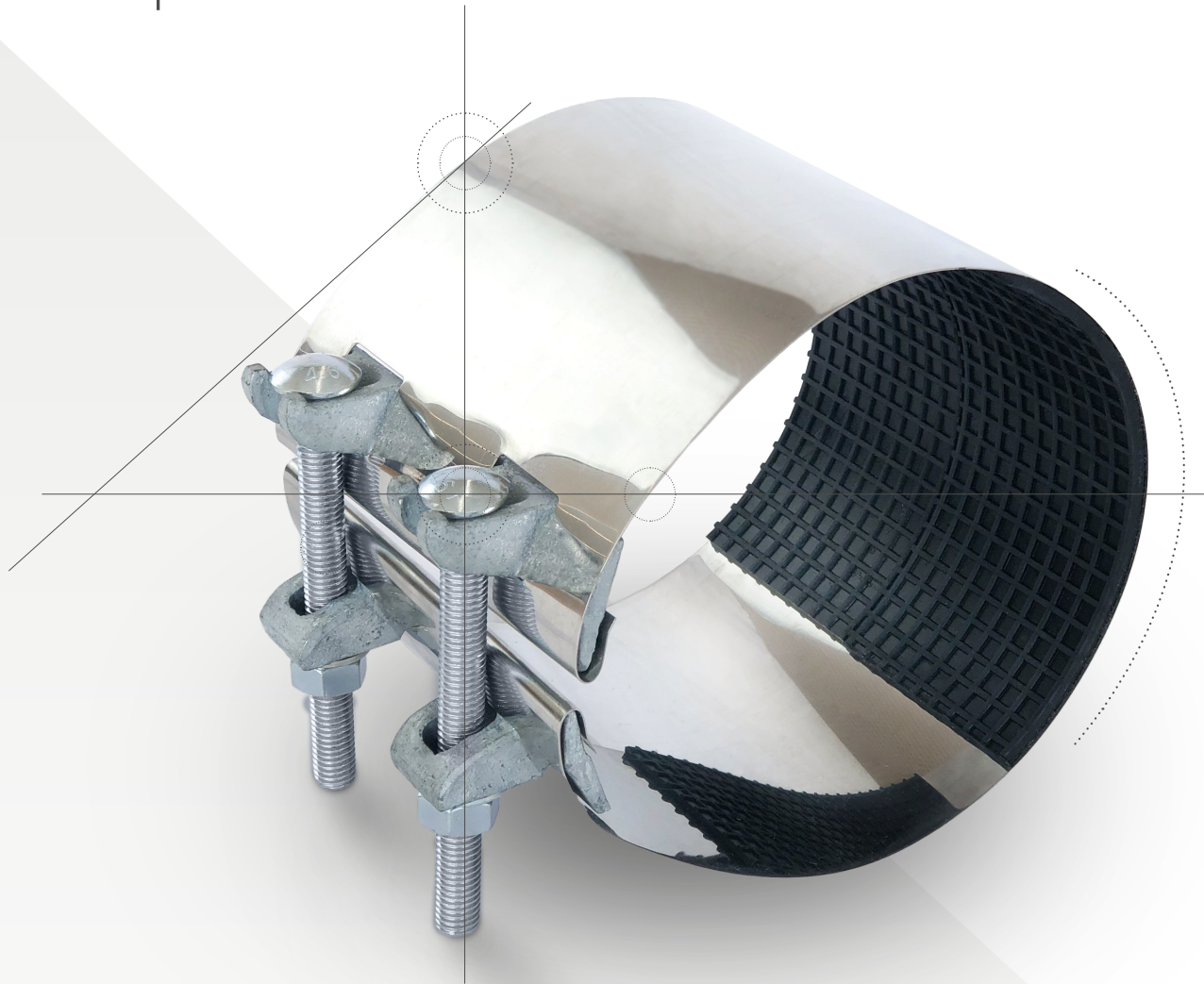


MANUAL

# Arpol mini clamps

Mini repair clamps



# Application

Arpol mini clamps provide **a fast and economic repair** to small damages in pipes up to DE 229mm above ground.

The swing bolt design gives no loose parts.

The rubber partially covers the inside of the band and allows the repair of small holes caused by corrosion or frost.

**The clamps can be used on following pipe types:**

- Ductile Iron (DI)
- Copper
- Cast Iron (CI)
- Steel (St.).



## Material specification

<b>Lugs:</b>	Ductile iron GGG 40 acc. to Din 1693, surface galvanized.
<b>Band:</b>	Stainless Steel acc. to AISI 304.
<b>Bolts:</b>	Special mushroom head square neck bolts. Bolt size M10 up to 2" and M12 for larger sizes. Material acc. to class 4.6, surface galvanized with 5 microns zinc.
<b>Hexagon nuts:</b>	Acc. to Din 934 class 5, surface galvanized with 5 microns zinc.
<b>Washer:</b>	Acc. to Din 125a, surface galvanized with 5 microns zinc.
<b>Rubber (standard):</b>	Waffled EPDM.
<b>Pipe material:</b>	Ductile iron, Cast iron, Steel, Copper.

**Arpol.**  
Connect  
and repair  
any pipe,  
any time.

---



**REMARKS:**  
MAXIMUM PRESSURE  
FOR GAS PIPES IS 4 BAR.

# Arpol mini clamps

## Pricelist

Product code	Range		Length	PS (bar)	N° bolts
	[mm]		[mm]		
	min.	max.			
MC 021-025 L075	21	25	75	16	1
MC 021-025 L150	21	25	150	16	2
MC 026-030 L075	26	30	75	16	1
MC 026-030 L150	26	30	150	16	2
MC 033-037 L075	33	37	75	16	1
MC 033-037 L150	33	37	150	16	2
MC 037-041 L075	37	41	75	16	1
MC 037-041 L150	37	41	150	16	2
MC 042-045 L075	42	45	75	16	1
MC 042-045 L150	42	45	150	16	2
MC 045-048 L075	45	48	75	16	1
MC 045-048 L150	45	48	150	16	2
MC 048-051 L075	48	51	75	16	1
MC 048-051 L150	48	51	150	16	2
MC 050-054 L075	50	54	75	16	1
MC 050-054 L150	50	54	150	16	2
MC 055-058 L075	55	58	75	16	1
MC 055-058 L150	55	58	150	16	2

# Arpol mini clamps

## Pricelist

Product code	Range		Length [mm]	PS (bar)	N° bolts
	[mm]				
	min.	max.			
MC 060-064 L075	60	64	75	16	1
MC 060-064 L150	60	64	150	16	2
MC 062-066 L075	62	66	75	16	1
MC 062-066 L150	62	66	150	16	2
MC 067-070 L075	67	70	75	16	1
MC 067-070 L150	67	70	150	16	2
MC 069-073 L075	69	73	75	16	1
MC 069-073 L150	69	73	150	16	2
MC 071-076 L075	71	76	75	16	1
MC 071-076 L150	71	76	150	16	2
MC 074-080 L075	74	80	75	16	1
MC 074-080 L150	74	80	150	16	2
MC 087-093 L075	87	93	75	16	1
MC 087-093 L150	87	93	150	16	2
MC 094-100 L075	94	100	75	16	1
MC 094-100 L150	94	100	150	16	2
MC 099-104 L075	99	104	75	16	1
MC 099-104 L150	99	104	150	16	2

# Arpol mini clamps

## Pricelist

Product code	Range		Length [mm]	PS (bar)	N° bolts
	[mm]				
	min.	max.			
MC 105-111 L075	105	111	75	16	1
MC 105-111 L150	105	111	150	16	2
MC 112-117 L075	112	117	75	10	1
MC 112-117 L150	112	117	150	10	2
MC 115-121 L075	115	121	75	10	1
MC 115-121 L150	115	121	150	10	2
MC 120-126 L075	120	126	75	10	1
MC 120-126 L150	120	126	150	10	2
MC 126-131 L075	126	131	75	10	1
MC 126-131 L150	126	131	150	10	2
MC 131-136 L075	131	136	75	10	1
MC 131-136 L150	131	136	150	10	2
MC 139-145 L075	139	145	75	10	1
MC 139-145 L150	139	145	150	10	2
MC 149-155 L075	149	155	75	10	1
MC 149-155 L150	149	155	150	10	2
MC 156-162 L075	156	162	75	10	1
MC 156-162 L150	156	162	150	10	2

# Arpol mini clamps

## Pricelist

Product code	Range		Length [mm]	PS (bar)	N° bolts
	[mm]				
	min.	max.			
MC 167-173 L075	167	173	75	10	1
MC 167-173 L150	167	173	150	10	2
MC 173-179 L075	173	179	75	10	1
MC 173-179 L150	173	179	150	10	2
MC 200-206 L075	200	206	75	10	1
MC 200-206 L150	200	206	150	10	2
MC 207-213 L075	207	213	75	10	1
MC 207-213 L150	207	213	150	10	2
MC 213-219 L075	213	219	75	10	1
MC 213-219 L150	213	219	150	10	2
MC 217-223 L075	217	223	75	10	1
MC 217-223 L150	217	223	150	10	2
MC 223-229 L075	223	229	75	10	1
MC 223-229 L150	223	229	150	10	2

Uniones Arpol, S.A. is not responsible for possible errors or lack of information in this document and reserves the right to make technical modifications or the content of this document without prior notice. Uniones Arpol, S.A. owns the rights to this document as well as its content and the diagrams therein. Any type of reproduction of the document, its disclosure to third parties or the use of its content in whole or in part, is prohibited without the prior written consent of Uniones Arpol, S.A.

